



DSTF
DIPARTIMENTO DI SCIENZA E
TECNOLOGIA DEL FARMACO
UNIVERSITÀ DEGLI STUDI DI TORINO



UNIVERSITÀ
DI TORINO

Università degli Studi di Torino
 **nis**
NANOMATERIALS FOR INDUSTRY
AND SUSTAINABILITY



processes

an Open Access Journal by MDPI

PROF. DR. GIANCARLO CRAVOTTO

Editor-in-Chief of *Processes*

C'è canapa e ... canapa

La ricerca applicata quale elemento di congiunzione tra
mondo agricolo e mondo industriale

**GREEN
INNOVATION**

19 aprile 2023









Δ^9 - TETRAHYDROCANNABINOL (Δ^9 -THC)



Flowers	10 - 12 %
Leaves	1 - 2 %
Stem	0.1 - 0.3 %
Roots	< 0.03 %

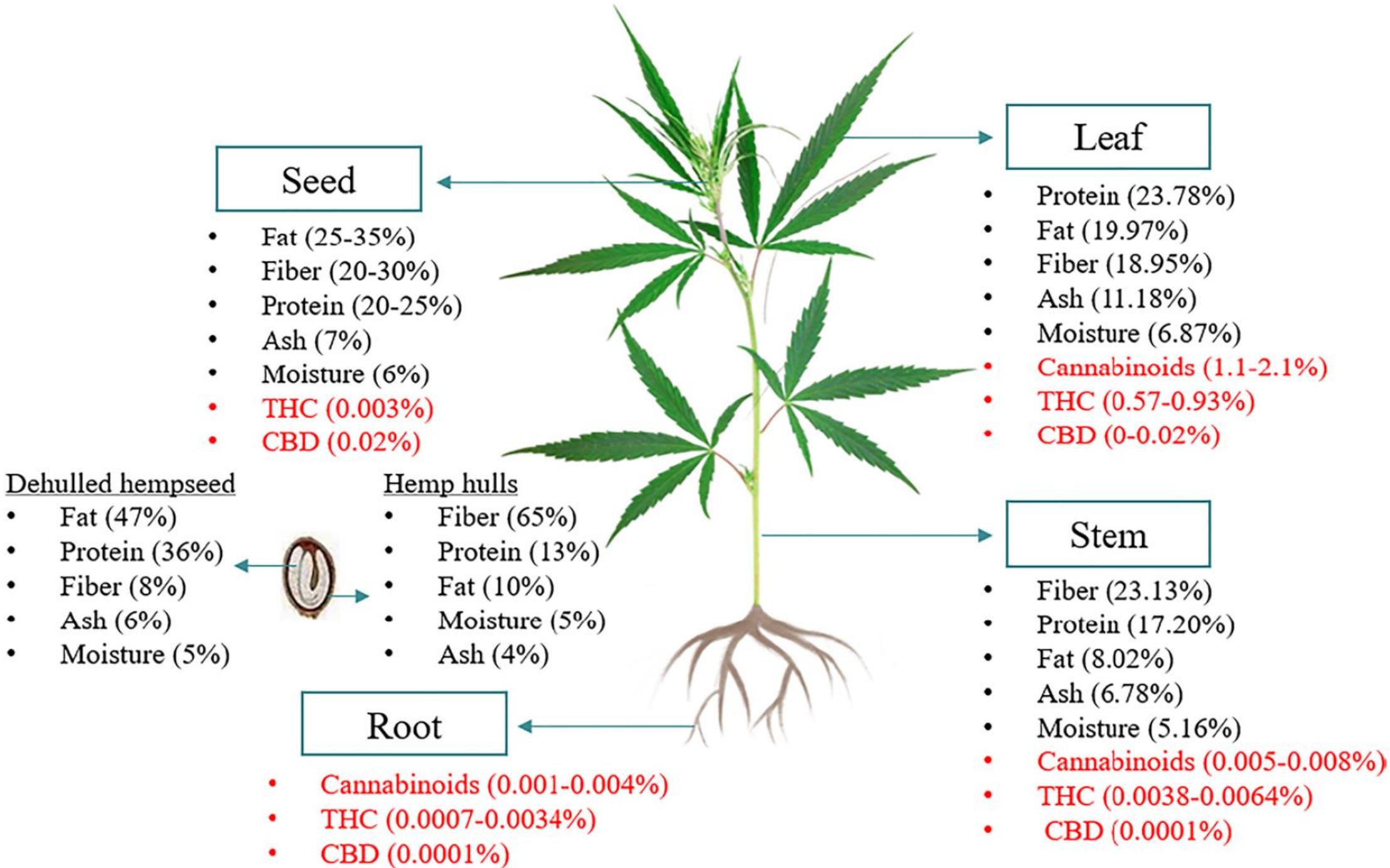
Canapa industriale

The international market for hemp was worth
5.66 billion USD in 2020,
according to *Verified Market Research*, and is predicted
to reach
27.72 billion USD by 2028



SUSTAINABILITY





THE MANY USES OF HEMP



TEXTILES

- Clothing
- Diapers
- Handbags
- Denim
- Shoes
- Fine Fabrics

INDUSTRIAL TEXTILES

- Rope
- Canvas
- Tarps
- Carpeting
- Netting
- Caulking
- Moulded Parts

PAPER

- Printing
- Newsprint
- Cardboard
- Packaging

FOODS

- Hemp Seed Hearts
- Hemp Seed Oil
- Hemp Protein Powder
- EFA Food Supplements

BUILDING MATERIALS

- Oil Paints
- Varnishes
- Printing Inks
- Fuel
- Solvents
- Coatings
- Fibreboard
- Insulation
- Acrylics
- Fiberglass Substitute

BODY CARE

- Soaps
- Shampoos
- Lotions
- Balms
- Cosmetics



HEMP USES & PROPERTIES



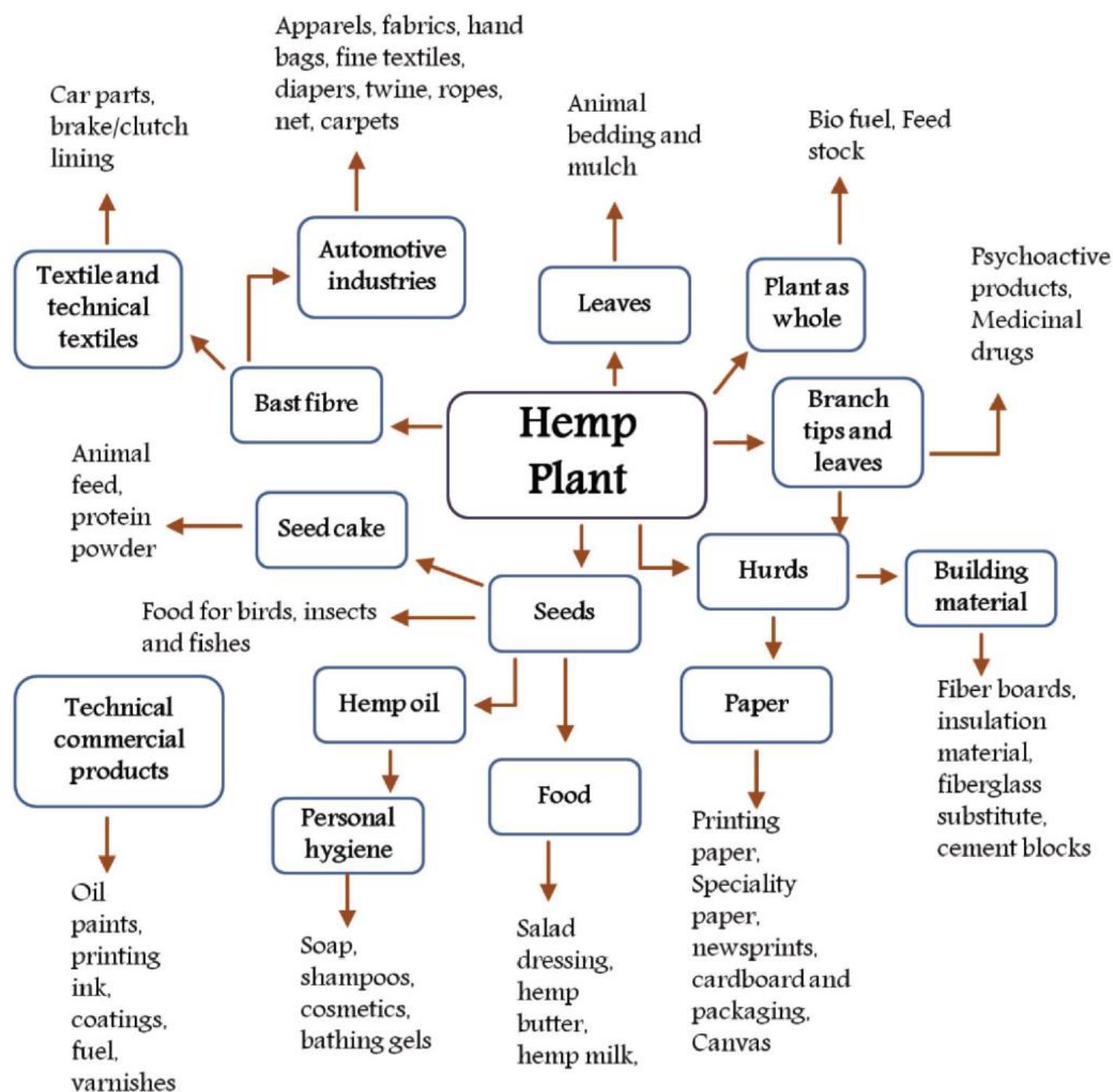
HEMP IS THE STRONGEST NATURAL FIBRE IN THE WORLD

IT'S KNOWN TO HAVE OVER 50,000 DIFFERENT USES!

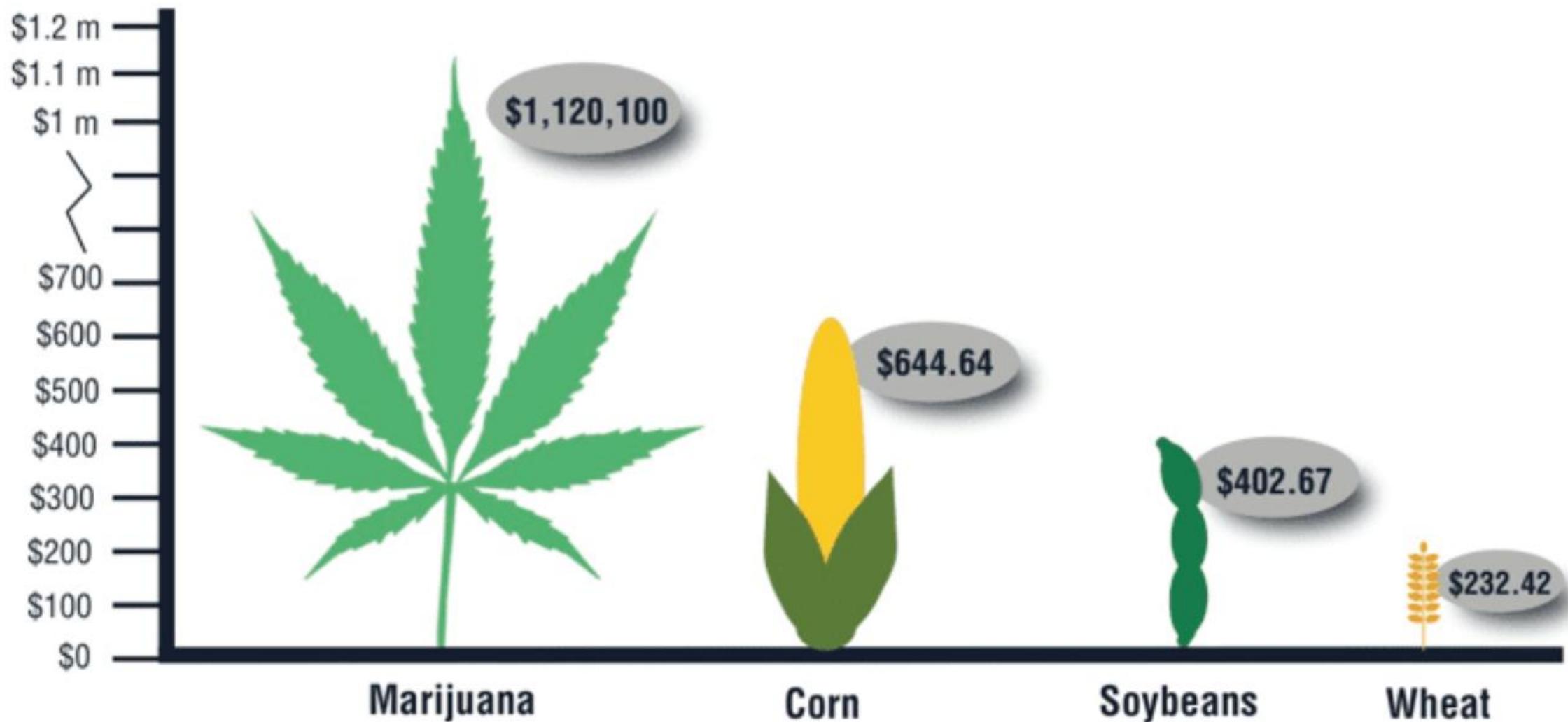
CANNABIS IN GREEN ECONOMY



Food, pharmaceutical, textile, paper, building, energy, and other industries found hemp to be a promising solution for synthetic-based and green economy



Comparative Yield per Acre



Sources: USDA, The Rand Corporation, Correspondence with Marijuana Cultivators in Oregon



The best hemp in the world was grown in Romagna (Italy)

J. H. Maiden

Agricultural Gazette of New South Wales, 1983

- In 1919, Italian hemp exports accounted for 50% of all world hemp exports
- 1982 the prohibition
- French varieties were reintroduced in 1998

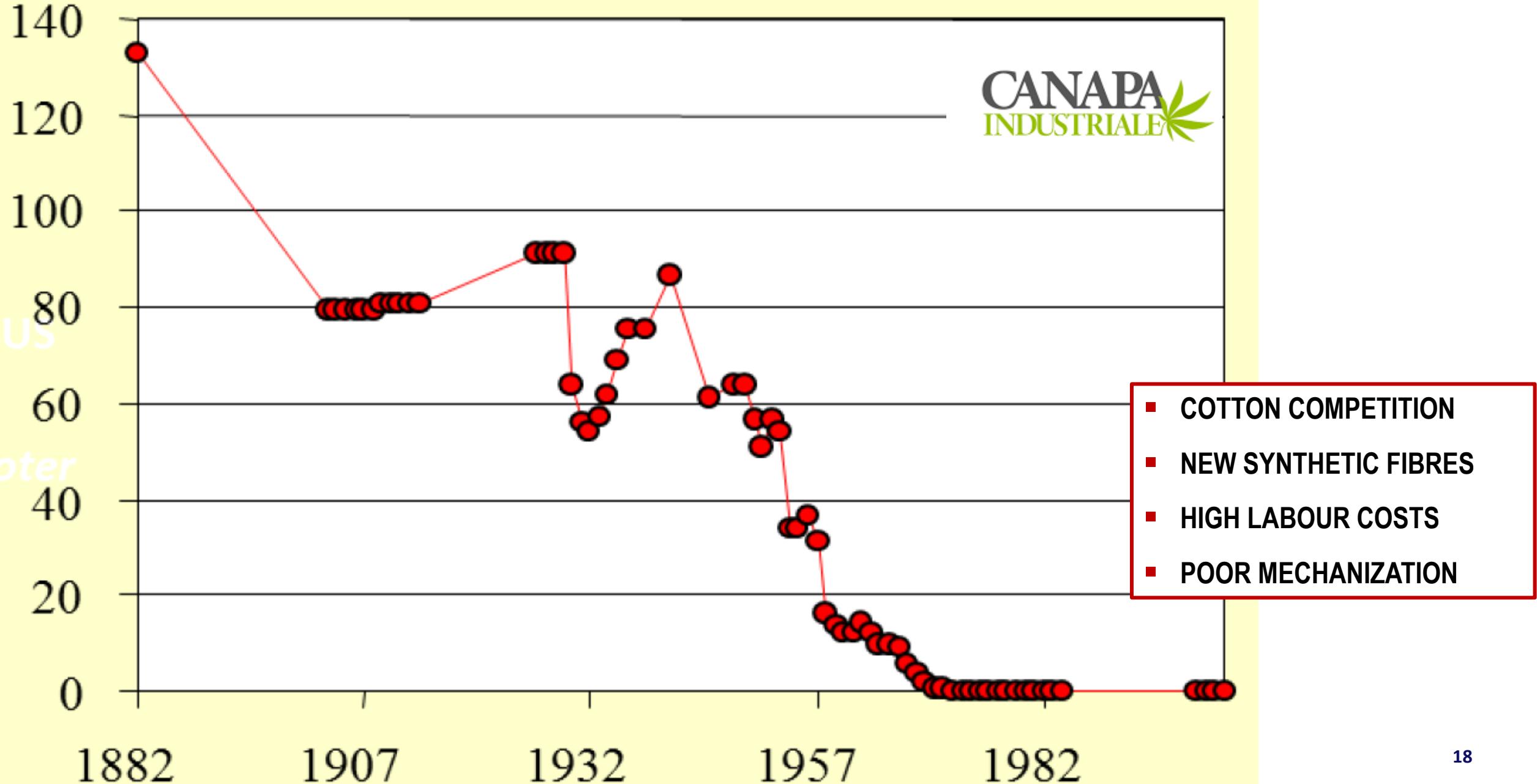






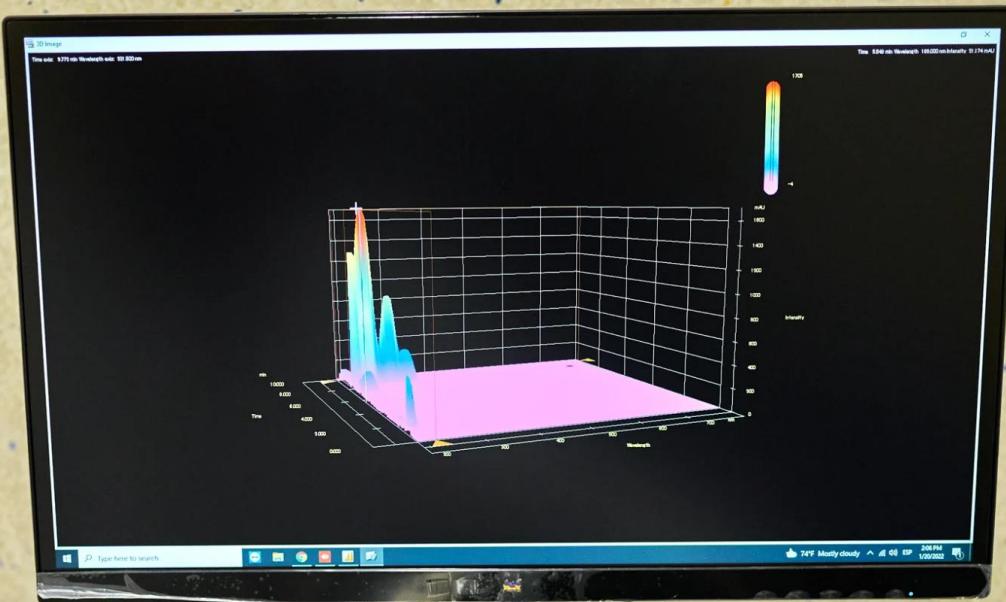


Produzione in Italia (ha 10³)









Chemistry of Cannabis



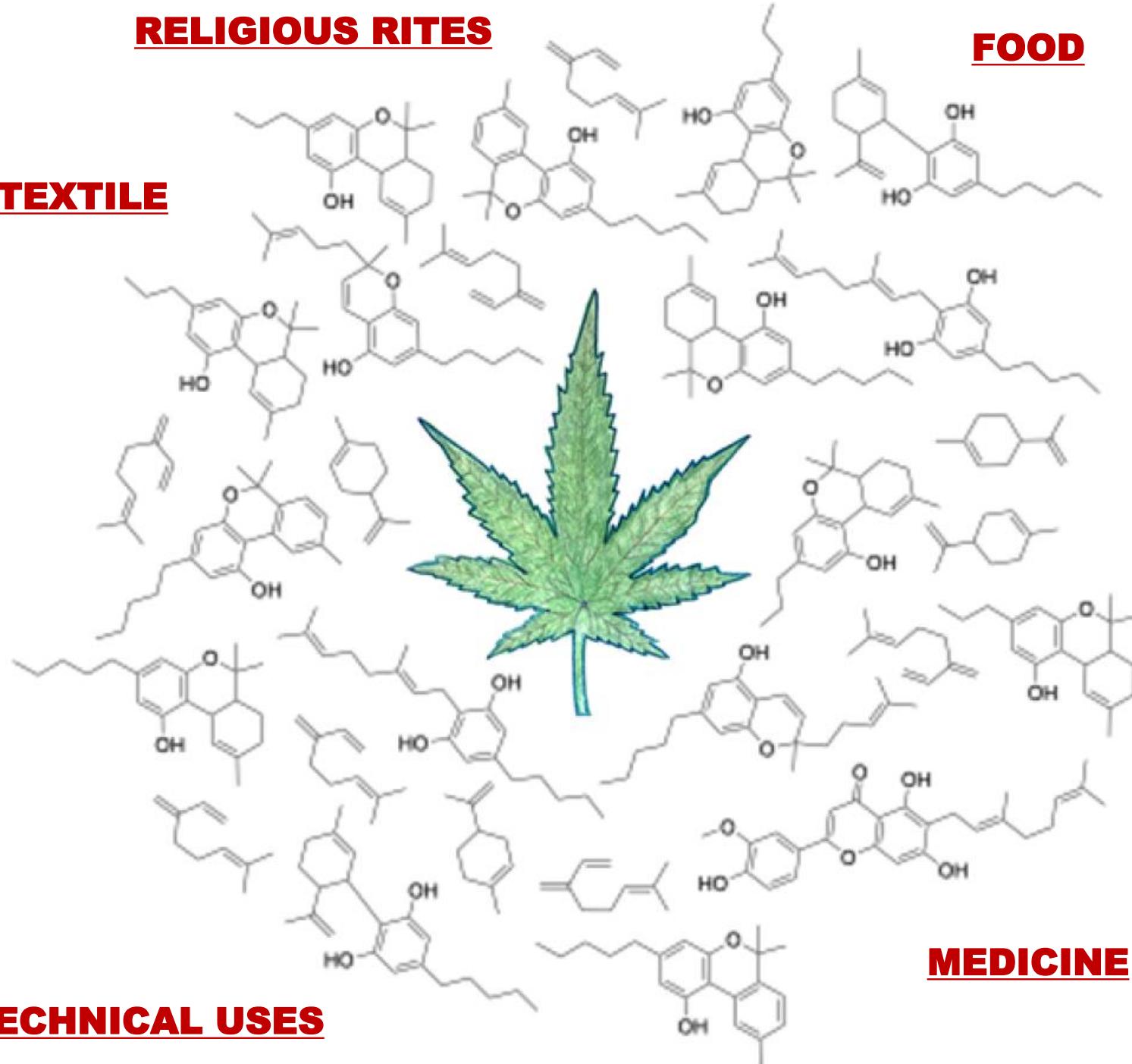
RELIGIOUS RITES

FOOD

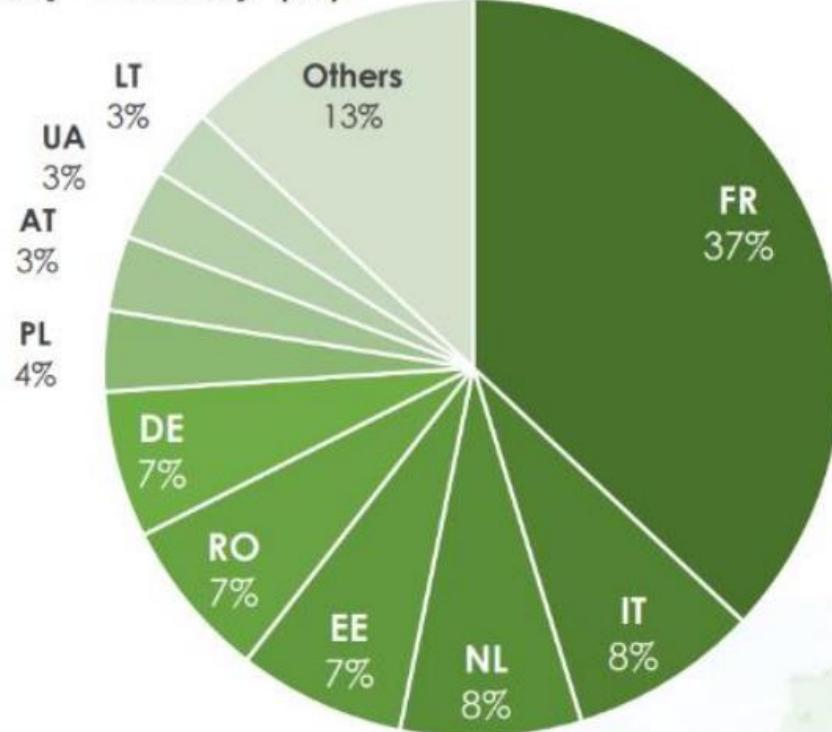
TEXTILE

MEDICINE

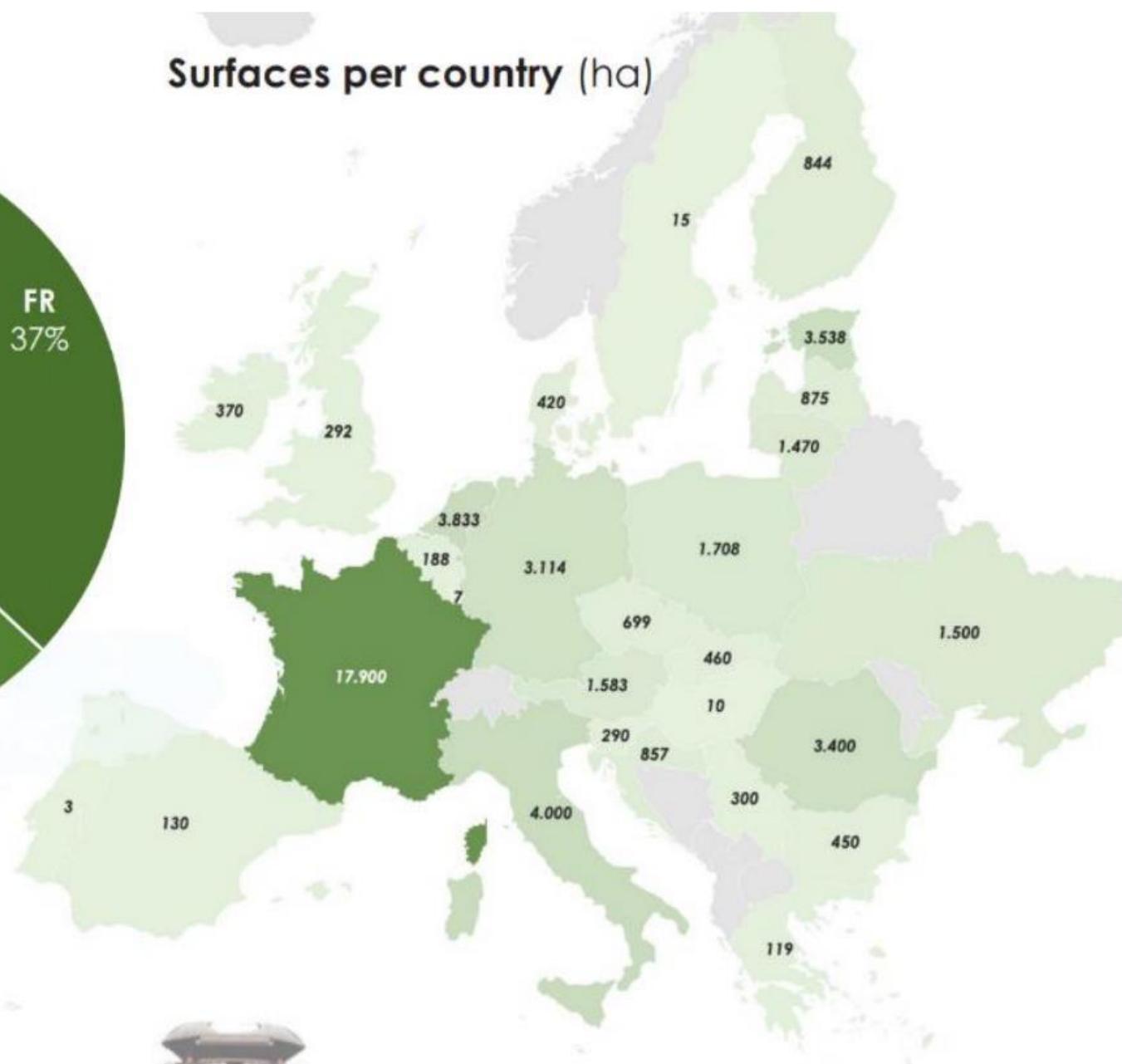
TECHNICAL USES



Share of surfaces by country (%)



Surfaces per country (ha)



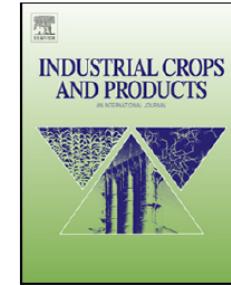
Source: European Industrial Hemp Association (EIHA) - Data from 2018



Contents lists available at [ScienceDirect](#)

Industrial Crops and Products

journal homepage: www.elsevier.com/locate/indcrop

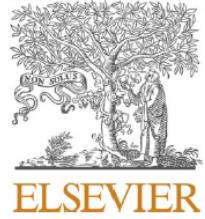


Evaluation of European developed fibre hemp genotypes (*Cannabis sativa* L.) in semi-arid Mediterranean environment



- **Excellent in crop rotations**
- **Weeds, diseases and pests control**

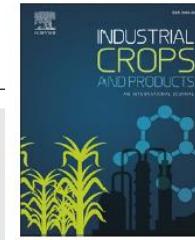




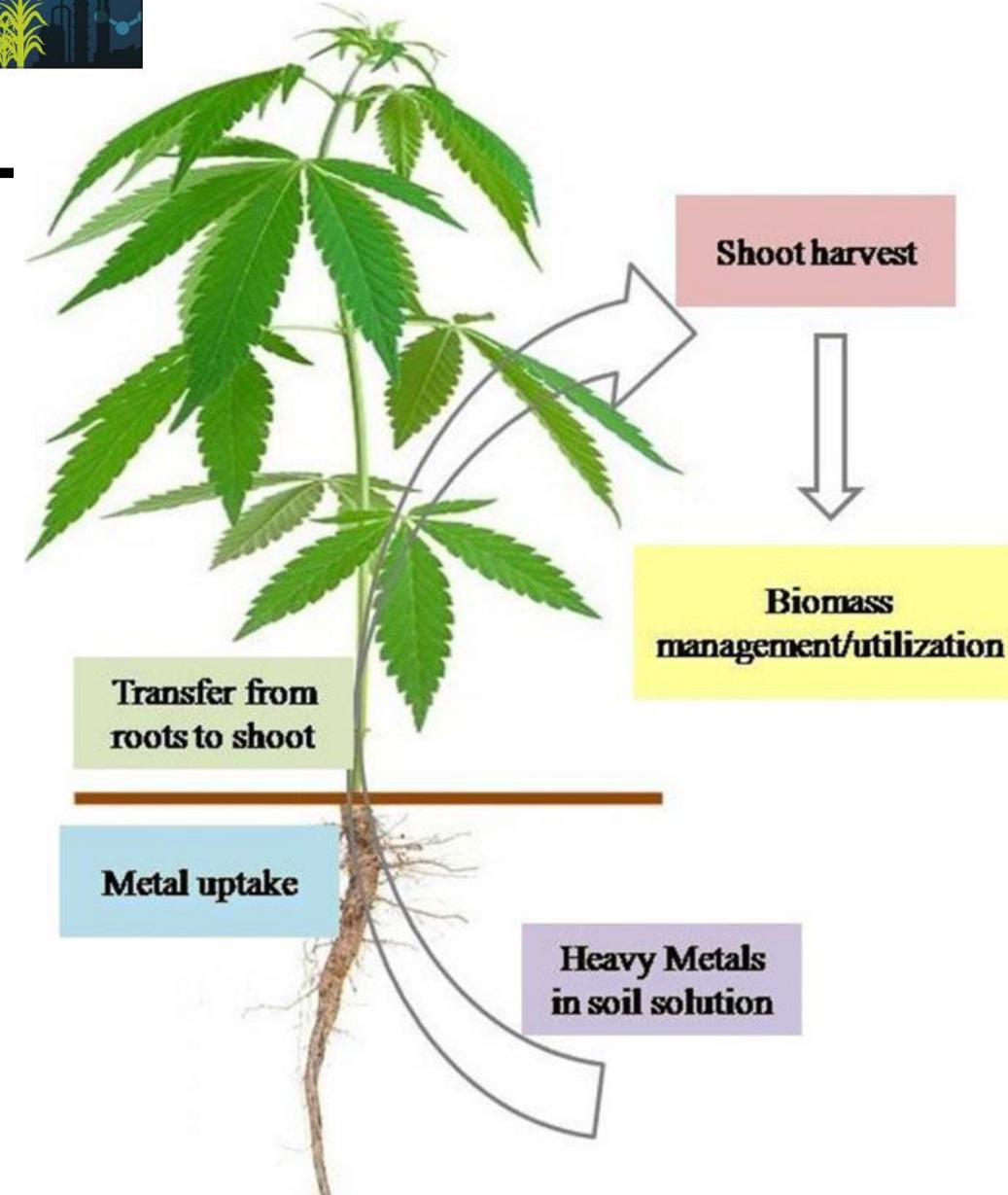
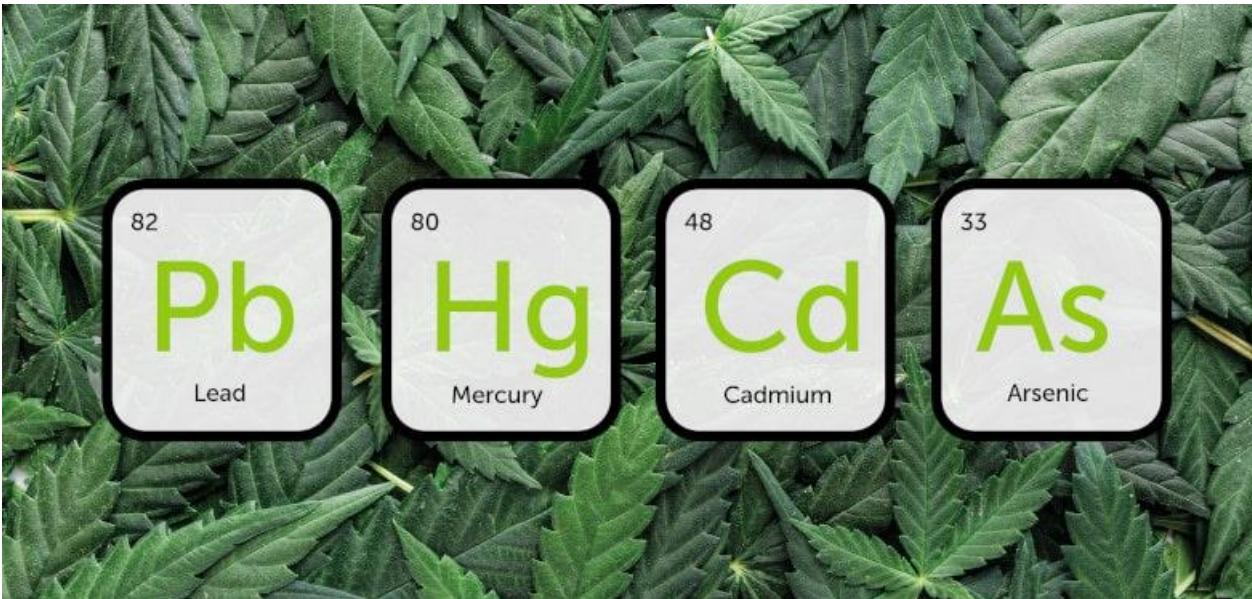
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Industrial hemp (*Cannabis sativa* L.) in a phytoattenuation strategy:
Remediation potential of a Cd, Pb and Zn contaminated soil and
valorization potential of the fibers for textile production

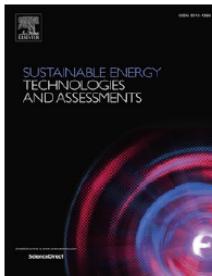




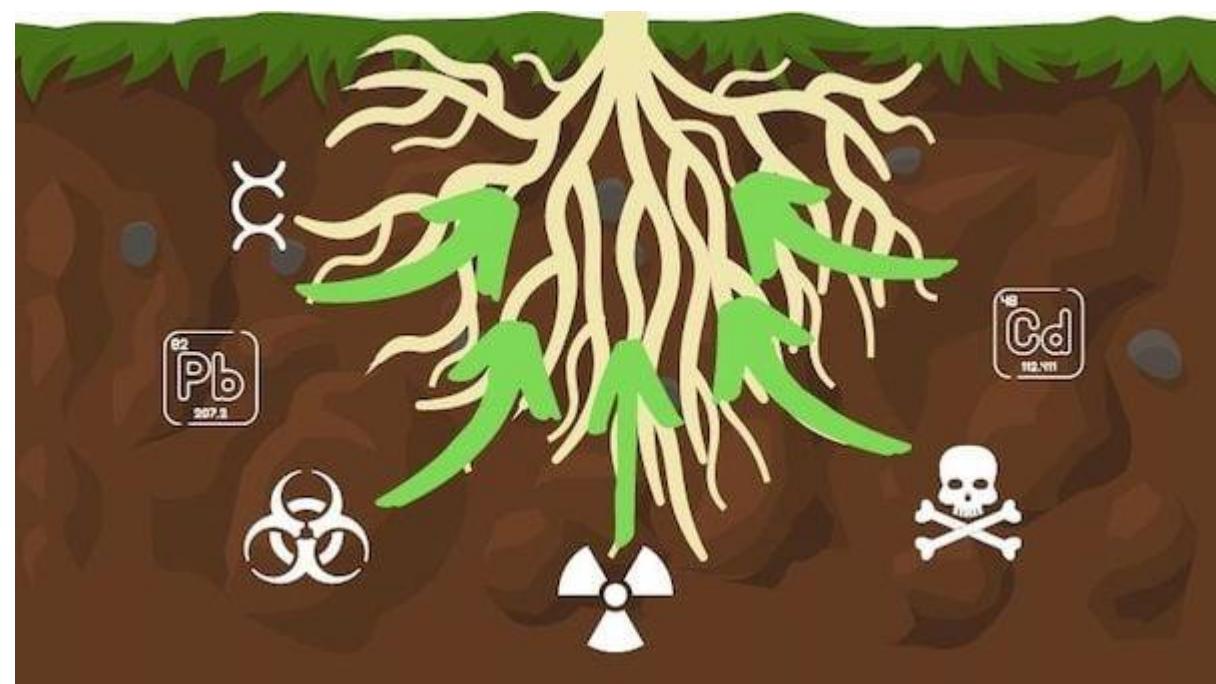
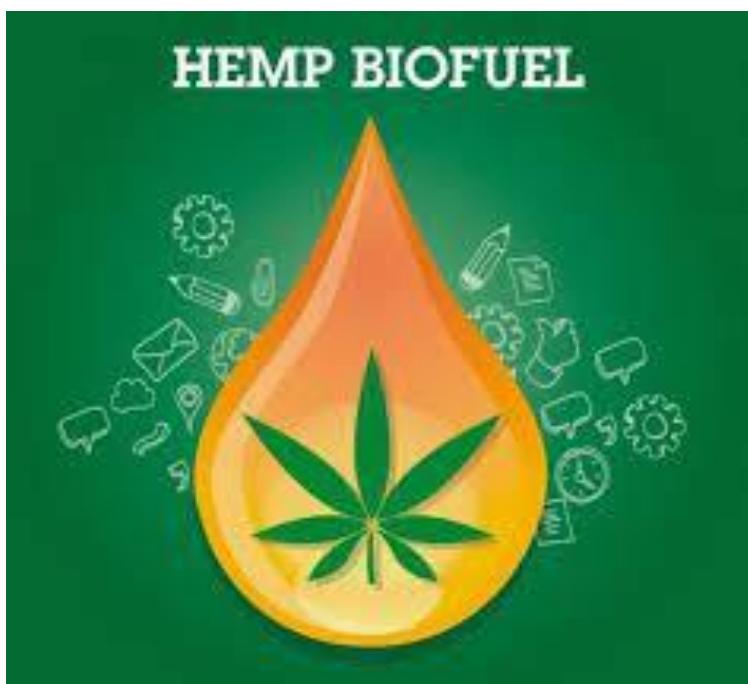
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Sustainable Energy Technologies and Assessments

journal homepage: www.elsevier.com/locate/seta



Industrial hemp (*Cannabis sativa* L.) for phytoremediation: Energy and environmental life cycle assessment of using contaminated biomass as an energy resource



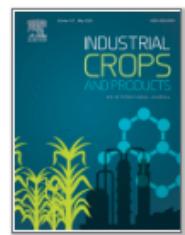


The crop-residue of fiber hemp cv. Futura 75: from a waste product to a source of botanical insecticides



Industrial Crops and Products

Volume 147, May 2020, 112238



Acaricidal properties of hemp (*Cannabis sativa* L.) essential oil against *Dermanyssus gallinae* and *Hyalomma dromedarii*



MANUFACTURING CYCLE OF HEMP OIL



REVIEW

Hemp (*Cannabis sativa* subsp. *sativa*) Chemical Composition and the Application of Hempseeds in Food Formulations



Hemp oil PUFAs (~80-90% essential fatty acids - EFAs), mainly **linoleic acid (LA)** and **α -linolenic acid (ALA)**.





Ferreting out the secrets of industrial hemp protein as emerging functional food ingredients

PROTEIN CONTENT

HEMPSEEDS	20–25%
HEMPSEED CAKE	35–50%
DEHULLED SEED	30–40%

AMINO ACIDS PROFILE

Methionine, phenylalanine, arginine, glutamic acid, leucine, isoleucine, valine, threonine, histidine, lysine, cysteine
Tryptophan in little concentration (0.22 g/100 g)

Hempseed protein mainly consist in globulins and albumins (60–80%)

Higher digestibility (61%) when compared to lentil (52%) or whole wheat (40%)

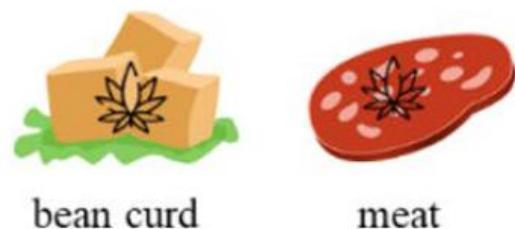
Bakery products



Cooking products



Cannabis sativa L.



Snacks

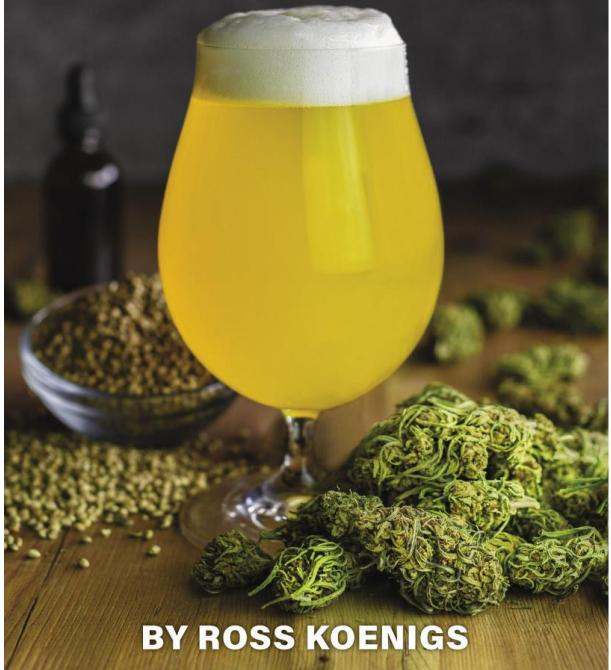


Drinks



BREWING WITH HEMP

THE ESSENTIAL GUIDE

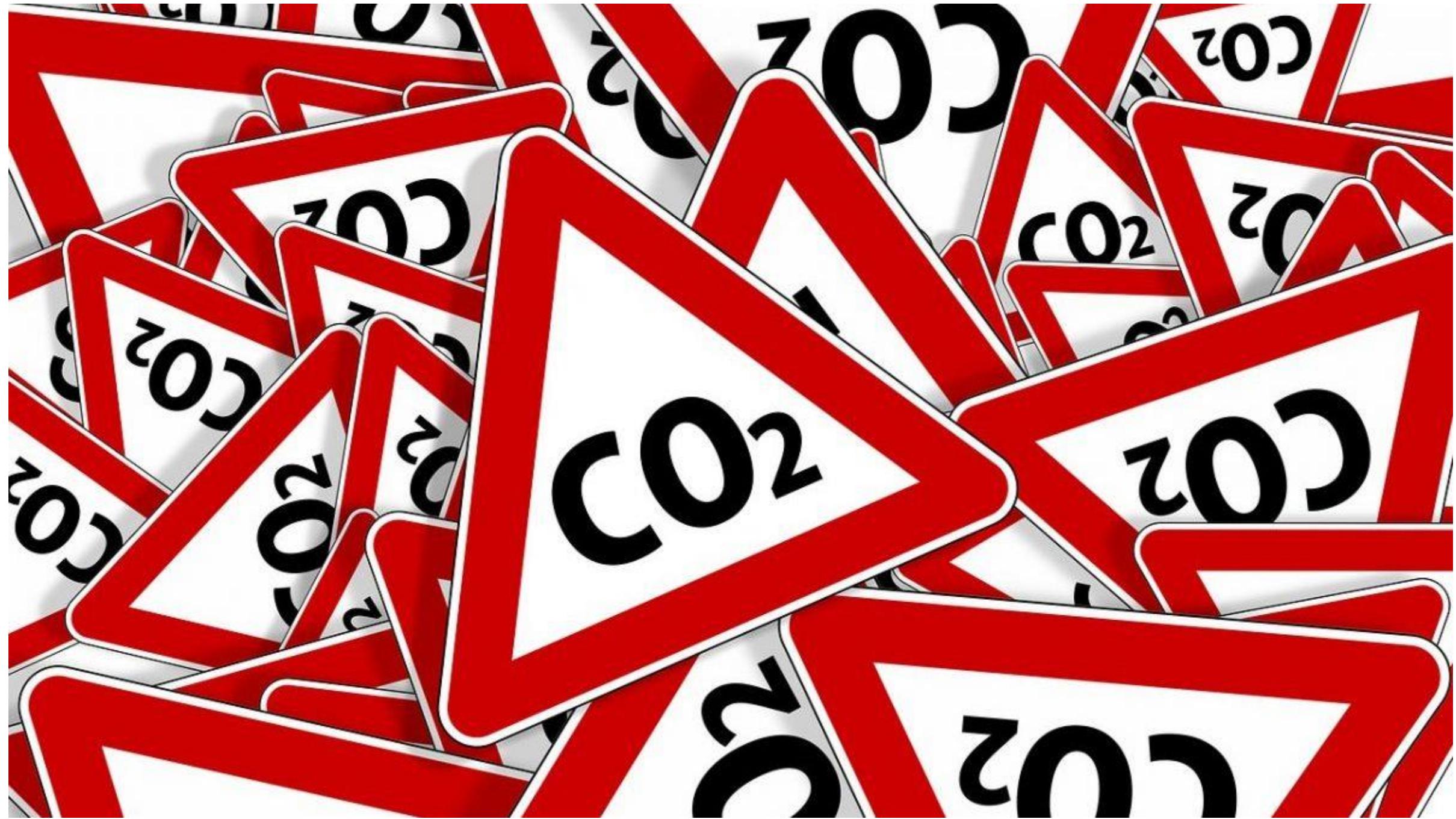


BY ROSS KOENIGS



HEMP-AROMATISED BEER







GROWN FROM THE SOIL HEMP CAR

One of Henry Ford's first cars ran entirely on Hemp ethanol. The body was also constructed from Hemp plastic, which was 10X stronger than steel.

Unfortunately, Hemp was outlawed due to the damaging effect it would have on many powerful industries at that time; including the oil, plastics & paper industries.



"Why use up the forest which were centuries in the making and the mines which required ages to lay down, if we can get the equivalent of forest and mineral products in the annual growth of the fields?"

— Henry Ford —

1941

HOW HEMP WILL REVOLUTIONIZE THE AUTO INDUSTRY

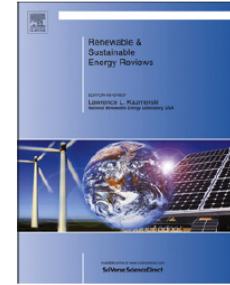




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Renewable and Sustainable Energy Reviews

journal homepage: www.elsevier.com/locate/rser



Energy and environmental assessment of industrial hemp for building applications: A review



Materials Today: Proceedings 45 (2021) 6369–6371



Contents lists available at [ScienceDirect](#)

Materials Today: Proceedings

journal homepage: www.elsevier.com/locate/matpr



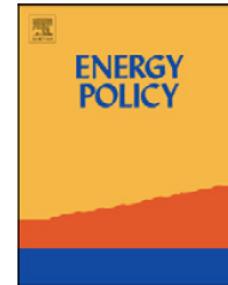
A study report on carbon sequestration by using Hempcrete



Contents lists available at SciVerse ScienceDirect

Energy Policy

journal homepage: www.elsevier.com/locate/enpol



Hemp: A more sustainable annual energy crop for climate and energy policy



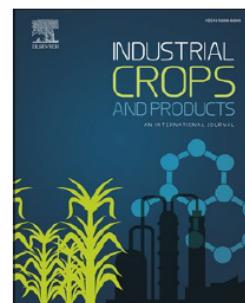
[Industrial Crops & Products 170 \(2021\) 113780](#)



Contents lists available at [ScienceDirect](#)

Industrial Crops & Products

journal homepage: www.elsevier.com/locate/indcrop



From Wood and Hemp Biomass Wastes to Sustainable Nanocellulose Foams





Contents lists available at SciVerse ScienceDirect

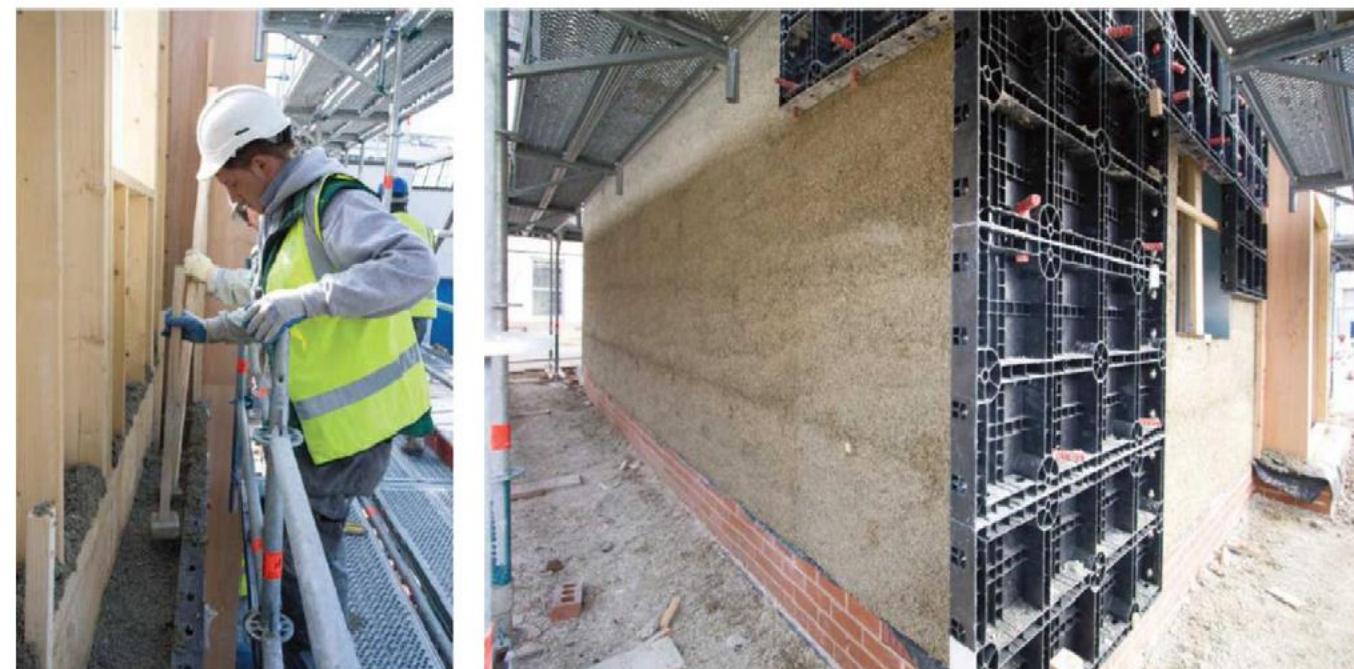
Resources, Conservation and Recycling

journal homepage: www.elsevier.com/locate/resconrec



Life cycle greenhouse gas emissions of hemp-lime wall constructions in the UK

The major advantage of using hempcrete in houses and constructions is that it sequesters carbon dioxide from areas of construction and provides greenhouse negative atmosphere to live in. *Cannabis* is said to sequester **around 249 kg of carbon dioxide per ton of hemp** used. Hempcrete is thermally stable and makes house fire-resistant (Singh and Mamania, 2018).



A Review: Natural Fiber Composites Selection in View of Mechanical, Light Weight, and Economic Properties

Heliyon 8 (2022) e08753



Contents lists available at [ScienceDirect](#)

Heliyon

journal homepage: www.cell.com/heliyon



Review article

Hemp as a potential raw material toward a sustainable world: A review





Designed to build, not to smoke.

HEMPCRETE

Hemp
+ Lime
+ Water



Strong, Lightweight
& Breathable

Flame, Water
& Pest Resistant

Energy
Efficient

Incredible
Insulation

Lasts 100's
of Years

Naturally
Non-toxic

**CARBON
NEGATIVE**



Hempcrete blocks in construction



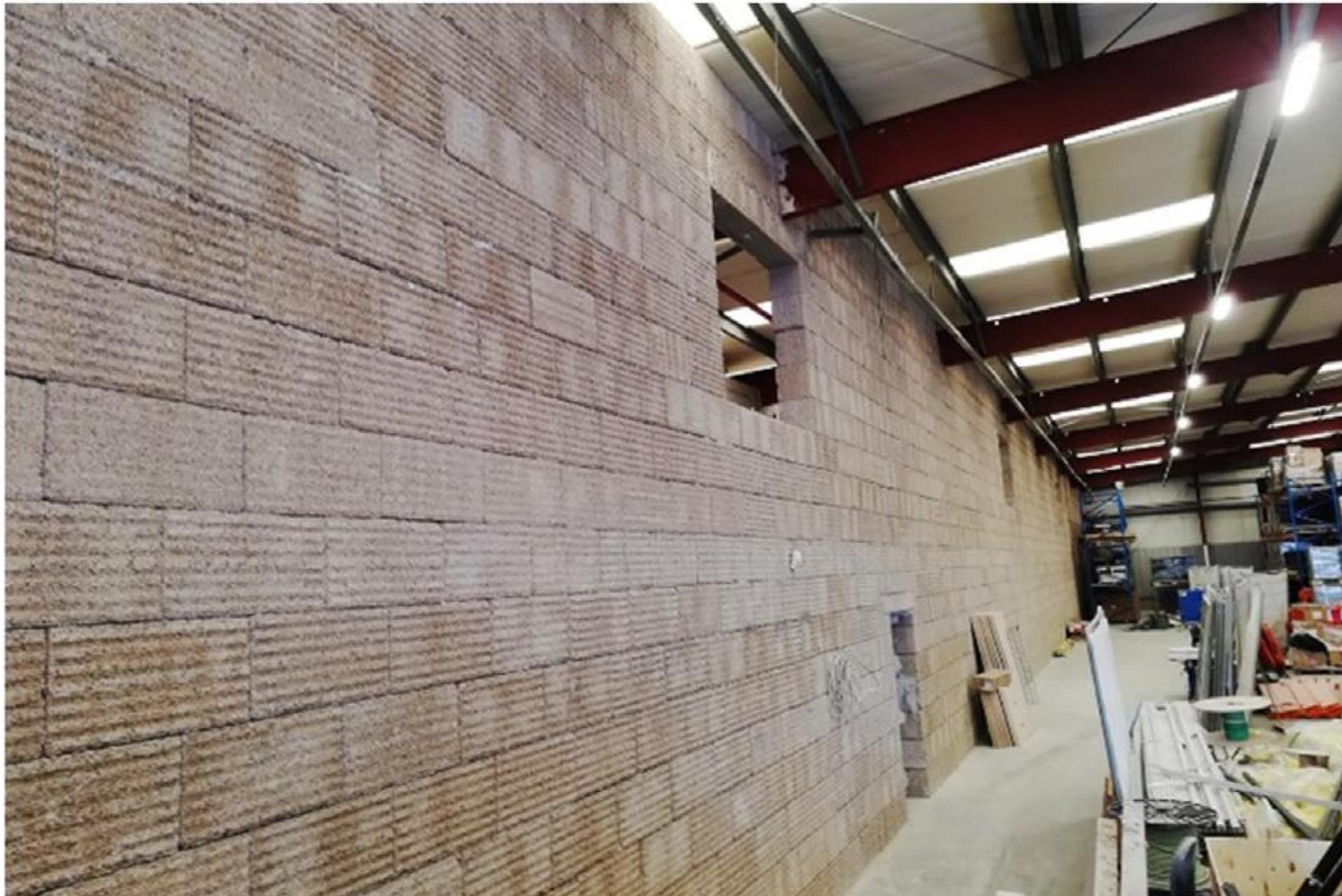
Sound studio with hempcrete



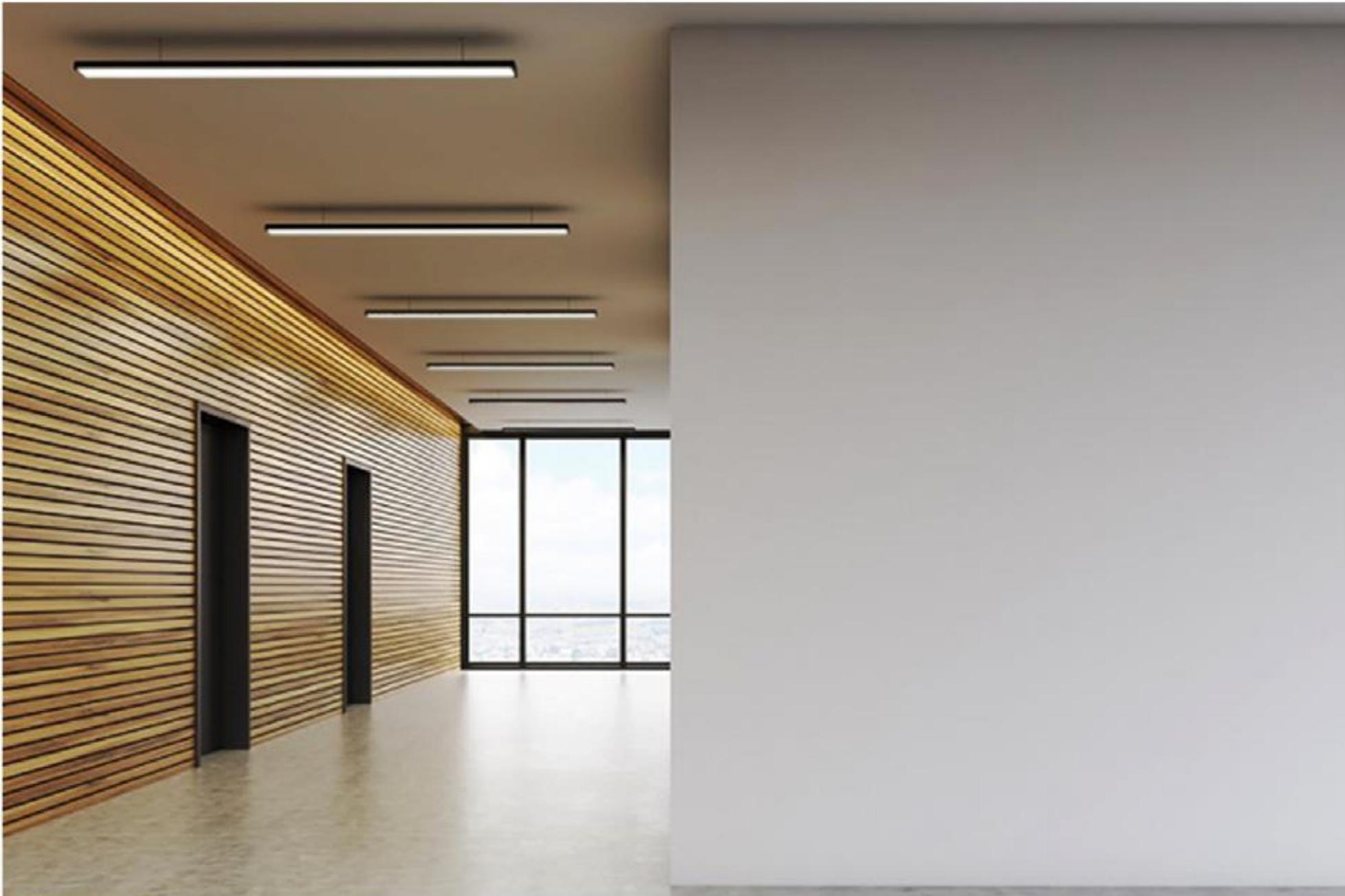
Hempcrete blocks with load bearing blocks



Firewall built with hempcrete



Interior partition with hempcrete blocks

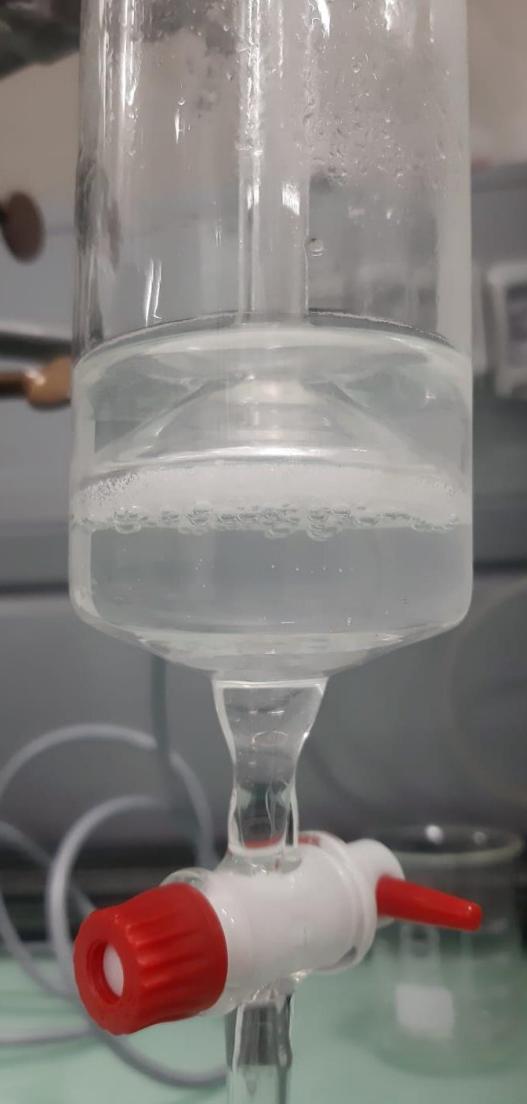




MICROWAVE REACTOR

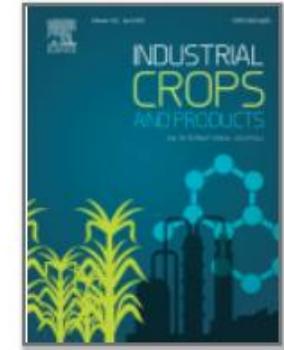


water / oil flavouring



Selective recovery of terpenes, polyphenols and cannabinoids from *Cannabis sativa* L. inflorescences under microwaves

Veronika Gunjević ^a, Giorgio Grillo ^a, Diego Carnaroglio ^b, Arianna Binello ^a,
Alessandro Barge ^a, Giancarlo Cravotto ^a  

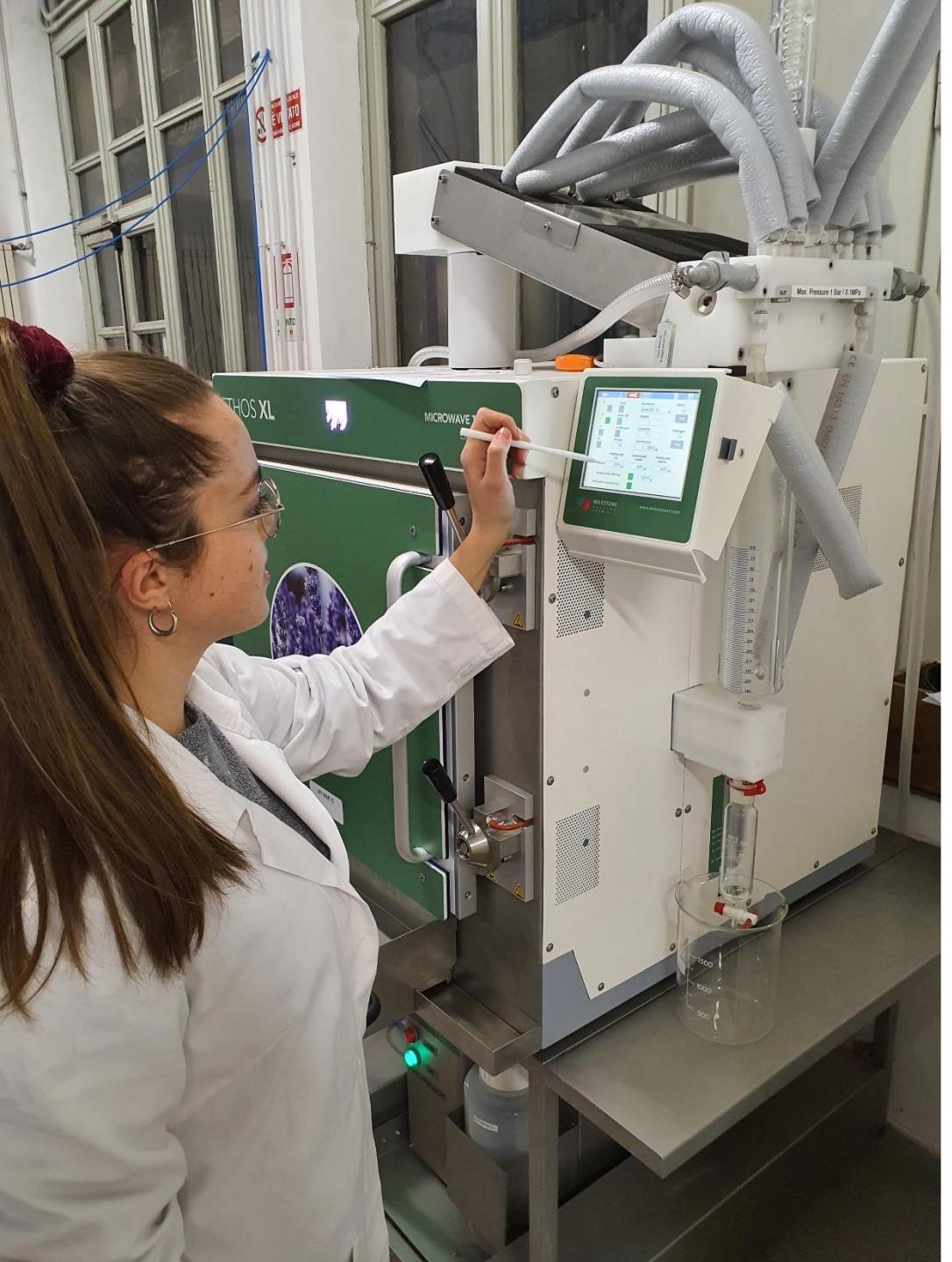


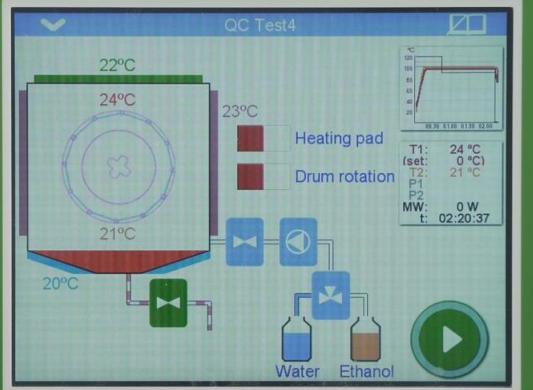
Volume 162, April 2021, 113247



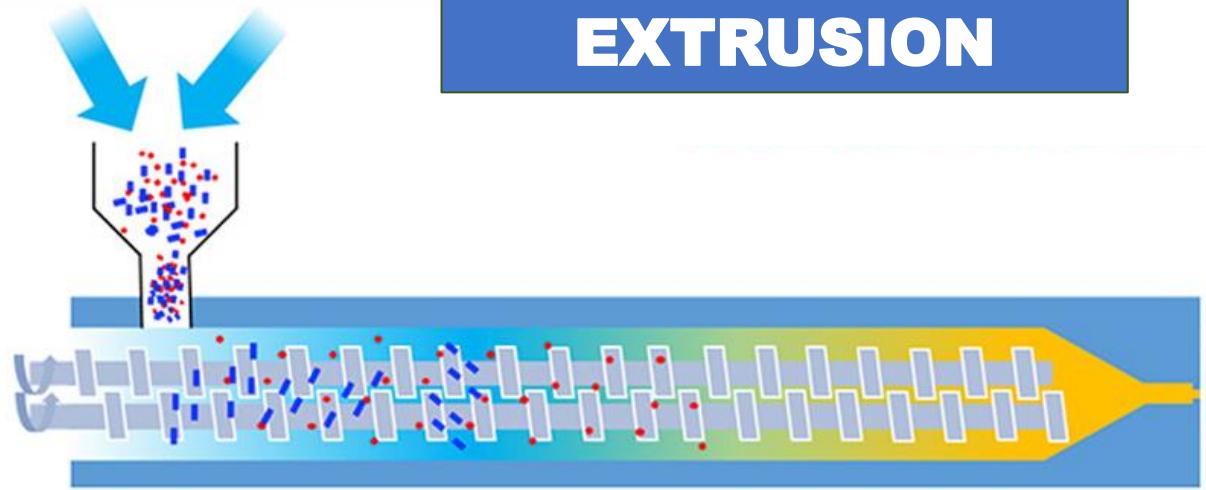
MW-ASSISTED EXTRACTION & HYDRODISTILLATION











EXTRUSION



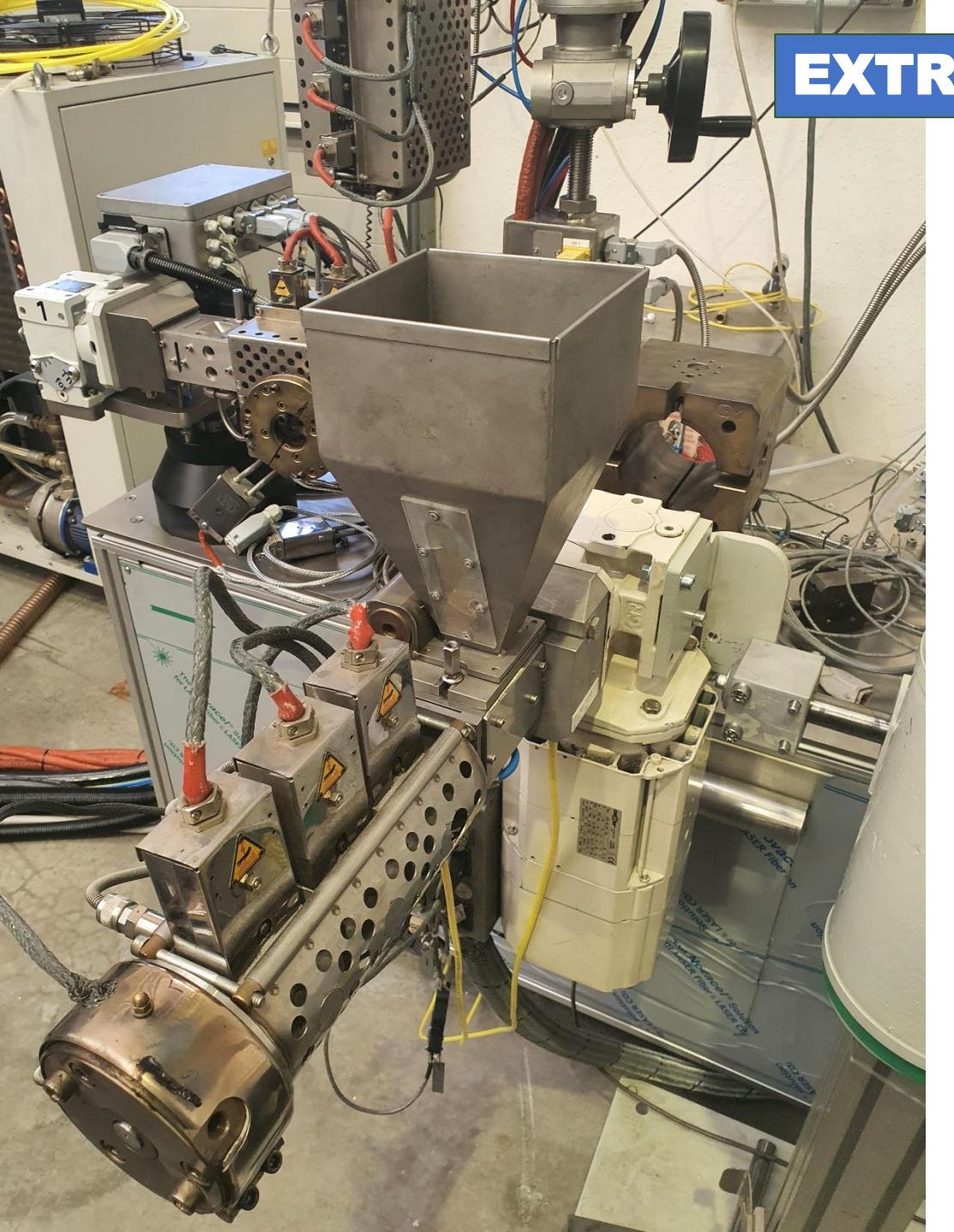
FABRIC/ NON-FABRIC



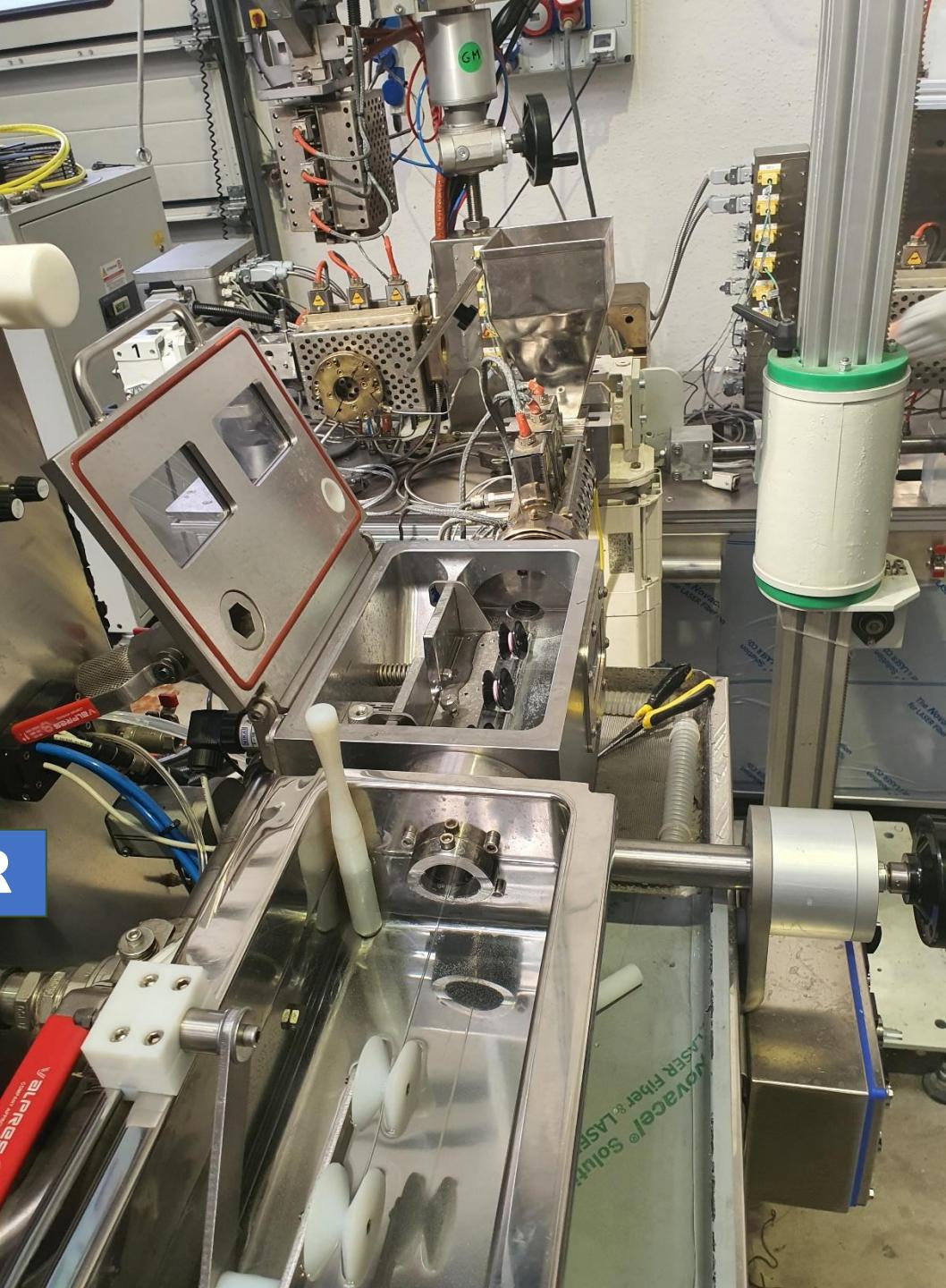
PANELS



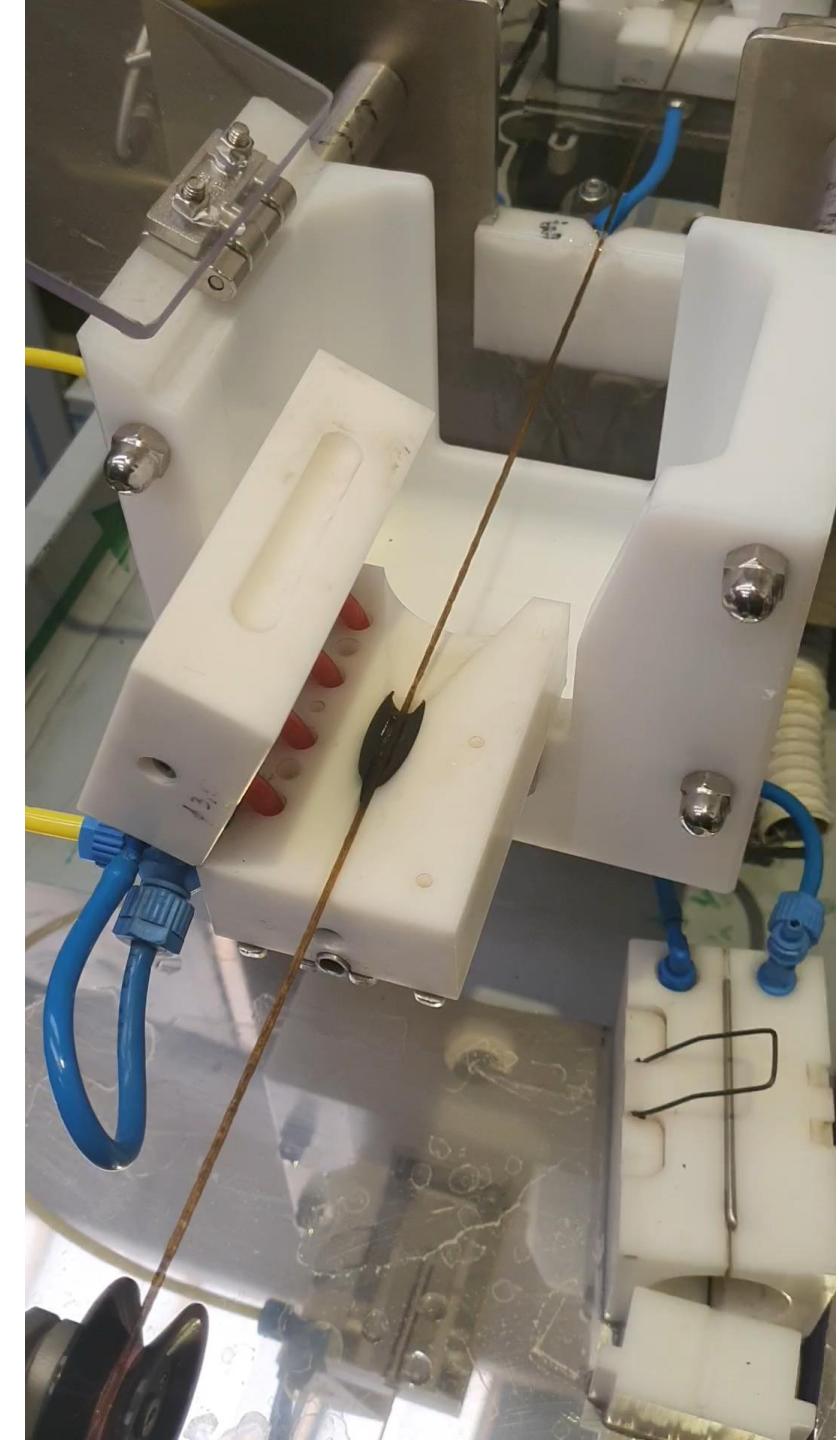
EXTRUDER

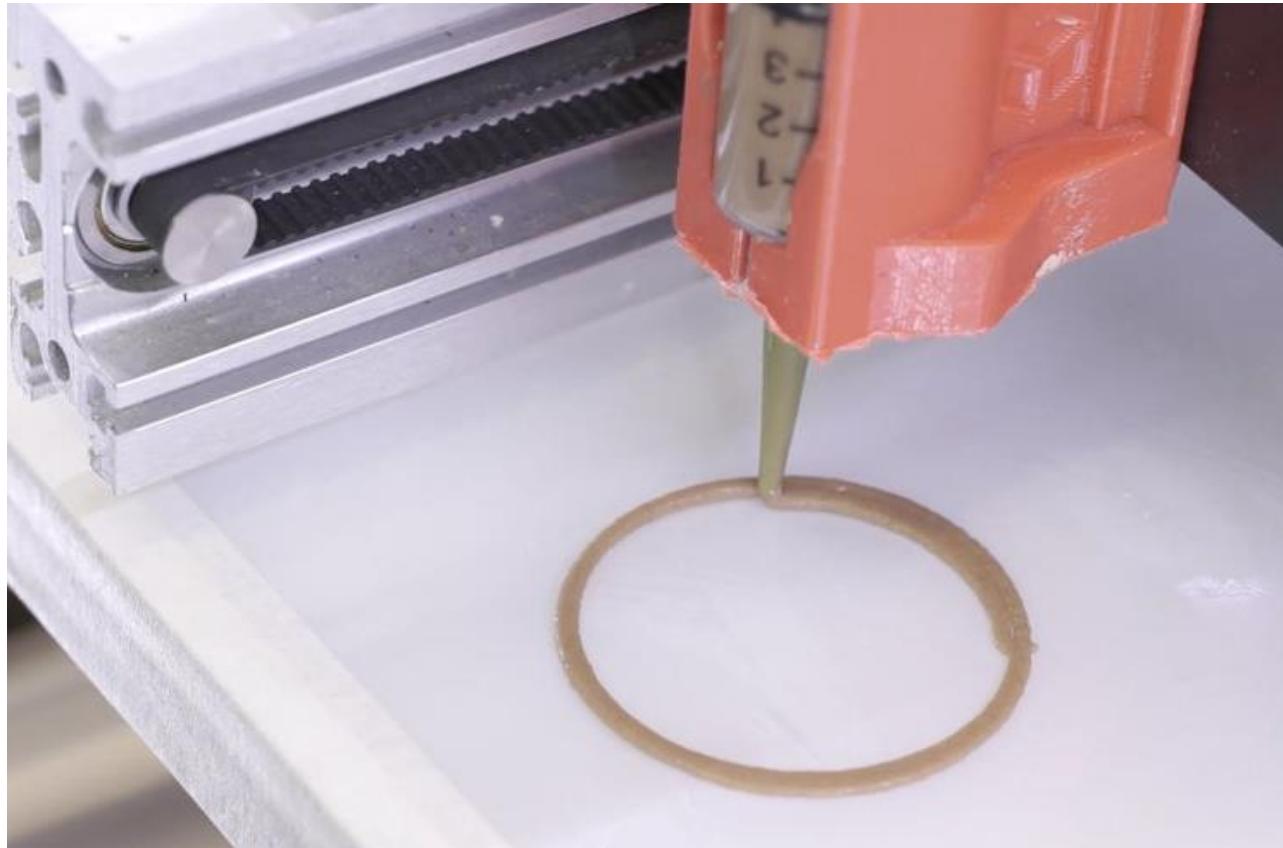


SPINNER



EXTRUDER & SPINNER





3d PRINTING



C'è canapa e ... canapa

La ricerca applicata quale elemento di congiunzione tra
mondo agricolo e mondo industriale

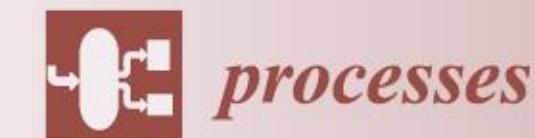
Grazie !

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